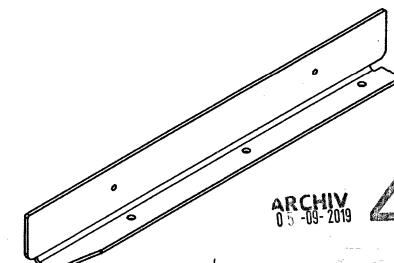
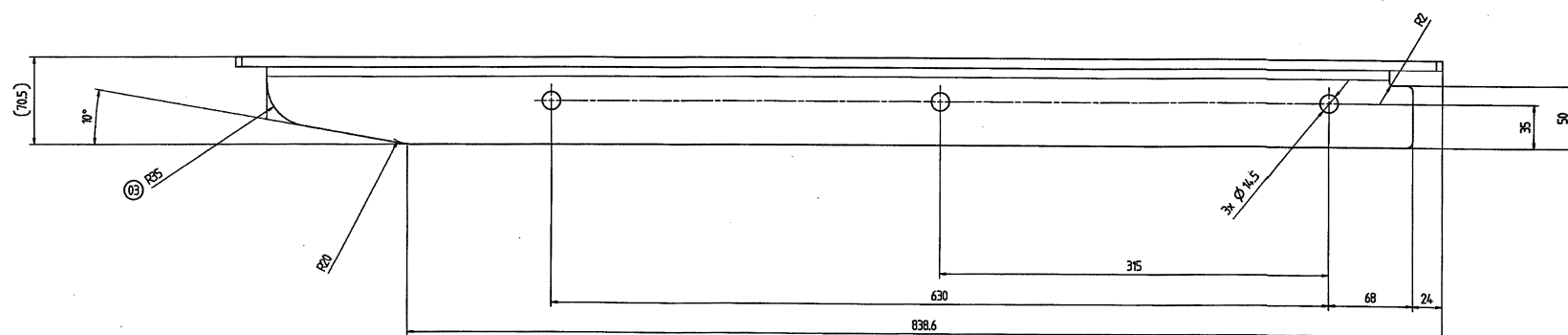
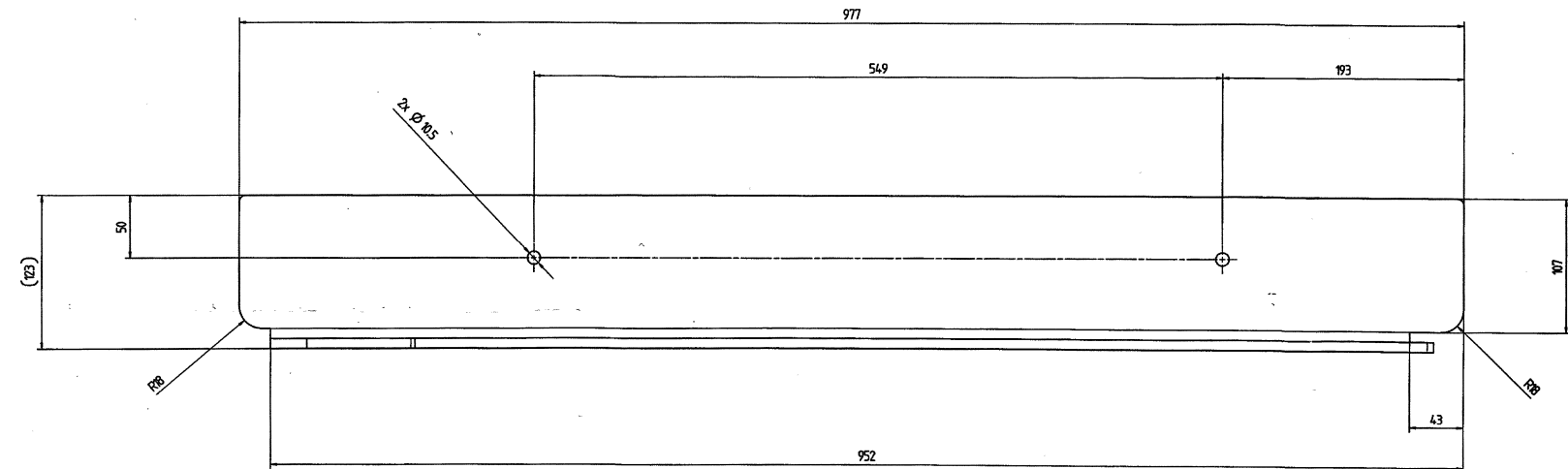
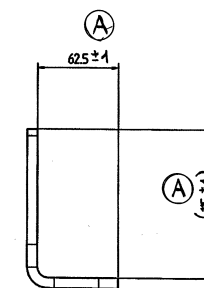


Brandova' Era



ARCHIV
05-09-2019




4

① ZM/19/00611-zpřesnění toleranci ochranných delek na 1, bylo 2
 DATUM: 3.9.2019, Tisovecký ÚPRAVA DXF SNÍŽENÍ HORNÍ

NOTA :
Metal sheet thickness : 8 mm
- Radii without dimension : R = 5
- Bend radii : R = 8

TLOUŠŤKA PLECHU: 4
PODMĚRY BEZ ROZMĚRŮ 2=5
PODMĚR OMYBU: 2=8

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. DIN 1930	
Permissible top-and-round during flame cutting (also positive bead acc. DIN 1072)	
oil-free / free of grease	
oiled	
coating permissible	X
Indicate the required condition at the time of delivery	

Name		SS 188 → 835		17581	
First angle					
Second angle					
General tolerance G11 in mm					
Size range				Diam in Ø	
F 30	100 → 400	1000			
10	30 → 100	400			
10	10 → 30	400			
Inspection data		Material: S255R		Weight in kg	
Auxiliary dim.		following EN1025-2 - NORMEN		10,7	
Coat	Order	Blank			
1	2	3	4		
1	2	3	4		
1	2	3	4		
1	2	3	4		
Length Ø and angle	1	2	3	4	5
TRAVERSE TRANSPORTER		Prod.			

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$

O	roundness	= V2-Tot.						12
/	straightness/flatness	= G1						15
O	concentricity/out	= G1						Swaht
/	symmetry	= G1						cat.
/	parallelism	= G1						1
G	position	= G1						
Language:								
BFR	Confidential document Refer to protection notice EU 808/2008							Cop
						A1		